

Tuesday, August 16, 2016 3:25:00 PM

Page 1

Ship tomorrow

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Draw Nbr	Revision Nbr		DAS	AUG 17 2016
IIN-D412-709	Rev C		21	
			3-22	

0.00

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPPD412-709-011 CHG001

DAS 28 AUG 17 2016
9-89

0.00

Memo

0.00





0.00

Memo

0.01

DAS
28
9-89

Work Order ID 149981***149981***

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Item ID: D412-709-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 8/16/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 8/17/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130							DAS		
Packaging	Memo	0.00					28		
Packaging	Identify and pack for shipping as per PPP D412-709-011 Location: <u><i>solid</i></u>						9-89		AUG 17 2016
140	QC21- Final Inspection - Work Order Release	0.00							
140							DAS		
QC	Memo	0.02					21		AUG 17 2016
Quality Control							9-89		

MF
16-8-17

Picklist Print

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Work Order ID: 149981

149981

Parent Item: D412-709-011

D412-709-011

Parent Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 8/16/2016

Required Date: 8/17/2016

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:B Removed Manufacturing 05-11-06 JLM
IPP rev C removed sub-components 07.11.12 EC IPP Rev:D
10.05.20 added D3561-1 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN6-20A		Purchased		No		110	Each	46.0000	3	3			
AN6-20A													
BOLT													

DAS
28
9-89

Location	Loc Qty	Loc Code
over005	20	
M134943	20	
ST334	26	
M133932	26	

D3118-3		Manufactured		No		110	Each	1.0000	1	1			
D3118-3													
Sign Assembly													

DAS
28
9-89

Location	Loc Qty	Loc Code
ST017	1	
139360	1	

D3224-1		Manufactured		No		110	Each	1.0000	1	1			
D3224-1													
Frame													

DAS
28
9-89

Location	Loc Qty	Loc Code
ST441	1	
138935	1	

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Work Order ID: 149981

149981

Parent Item: D412-709-011

D412-709-011

Parent Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 8/16/2016

Required Date: 8/17/2016

Start Qty: 1.00

Required Qty: 1.00

D3239-1 Manufactured No

110 Each 11.0000 2 2

D3239-1

Cover

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST027

11

138203

2

147304

9

2

D412-709-013 Manufactured No

110 Each 1.0000 1 1

D412-709-013

Escape Panel Push-Out Window Clear Fits LH or RH

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG016

1

141412

1

B141412

MS21042L3 Purchased No

110 Each 1,961.000 2 2

MS21042L3

Nut

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

14

m133790

14

GA

535

m134360

112

m135135

423

OVER007

600

m135407

600

ST303

812

m134039

12

m135056

100

m135135

700

2

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Work Order ID: 149981

149981

Parent Item: D412-709-011

D412-709-011

Parent Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 8/16/2016

Required Date: 8/17/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L6 Purchased No

110 Each 195.0000 3 3

MS21042L6

Nut

**

PC

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST303

195

m133938

6

m134955

79

m135058

60

m135442

50

3

MS35207-262 Purchased No

110 Each 18.0000 2 2

MS35207-262

Screw

**

PC

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST271

18

M132823

18

2

NAS1149D0332J Purchased No

110 Each 1,312.000 2 2

NAS1149D0332.J

Washer

**

PC

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CA

6

m129682

6

FP001

528

m134848

528

GA

467

m135046

467

ST264

311

m135046

311

2

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Work Order ID: 149981

149981

Parent Item: D412-709-011

D412-709-011

Parent Item Name: Escape Panel Modification Clear Fits LH or RH

Start Date: 8/16/2016

Required Date: 8/17/2016

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0616J

Purchased

No

110

Each

106.0000

5

5

NAS1149D0616.J

WASHER

DAS
28
9-89

Location

Loc Qty

Loc Code

ST264

106

122815

106

463.0000

5

5

NAS1149D0663J

Purchased

No

110

Each

NAS1149D0663.J

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST260

227

M131618

227

ST263

231

M135135

231

ST269

5

M126334

5

PC
DAS
27
9-89

PC
DAS
27
9-89

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DAS
28
9.89

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C

Date: 06.11.27